SPECTRUM PACKAGING CORPORATION

SPC

3460 Princeton Oaks St.
Orlando, FL 32808

407. 889. 3100

www.thinkspc.com

WHAT TO SUBMIT CHECKLIST

☐ **Packaged** Adobe Illustrator Files.
Ensure all fonts and images are linked. (File>Package).

☐ PDF File with **embedded links**.

☐ All files must be submitted in **CMYK** color profile.

☐ **Contact** your Customer Sales Representative at 407. 889. 3100 with any questions.

ART FILE REQUIREMENTS

Helpful tips for prepping your folding carton file.

☐ Use provided SPC design file with die-line. Do <u>not</u> edit SPC die-line, keep at 100% size, and you <u>must</u> keep SPC die-lines on a **separate and locked layer.**

☐ All special effects, such as Foil Stamping, Emboss, Deboss ,etc. <u>must</u> be **colored as a spot color and labeled on a separate layer.**

☐ All art, images, and solids <u>must</u> extend **past die-line** edge.

☐ Layer masks <u>must</u> be used for **all knockout purposes**. Filled boxes will print as such.

☐ All color or art designed at a score <u>must</u> **split the score line**.

	Regular Type	Reverse Type	Bold Type	Reverse Line Weight	Line Weight
Coated/ Uncoated Stock	4pt	4pt	4pt	0.75pt	0.75pt
Black Stock	6pt	6pt	6pt	1pt	1pt
Foil Board	6pt	6pt	6pt	1pt	1pt
Foil Stamping	8pt	8pt	8pt	1pt	1pt
Deboss	12pt	12pt	12pt	2pt	2pt
Emboss	12pt	12pt	12pt	2pt	2pt

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STANDARD GUIDELINES
for minimum Type and Line Weight